

F.R.

Drain Separ Mech

Press SW Res press

exh valve

SlowStart

Anti-bac/Bac-

remove Filt

Oil-ProhR

Press FR

PTFE FRL

Outdrs FRL

Adapter

Joiner\_ Press

Gauge

CompFRL

LgFRL

PrecsR

VacF/R Clean FR ElecPneuR

AirBoost

Speed Ctrl Silncr

CheckV/

Fit/Tube

Nozzle Air Unit

PrecsCompn Electro

Press SW ContactSW

AirSens

PresSW Air Flo Sens/Ctrl WaterRtSens TotAirSys (Total Air) TotAirSys (Gamma) Gas generator RefrDry

other

Film Resist FR

Med

Metering valve with silencer

# SMW2 Series

Port size: R1/8 to R1/4







### **Features**

- Compact/lightweight/high flow rate Volume reduced by 50% and weight reduced by 80% compared with conventional series, while max. effective cross-sectional area in the class is achieved.
- Noise reduction effect 23 dB (A) and over P.P. sintering element with high damping effect integrated into the body to maintain low noise level.
- Uses a push lock needle Knob with push lock mechanism enables easy and secure locking.
- Environmental friendly design By using plastic material only, sorting at disposal is eliminated.

## **Specifications**

<u>'</u>				
Item	SMW2-6A	SMW2-8A		
Working fluid	Compressed air			
Max. working pressure MPa	0.7 (≈100 psi, 7 bar)			
Min. working pressure MPa	working pressure MPa 0 (≈0 psi, 0 bar)			
Proof pressure MPa	1.05 (≈150 psi, 10.5 bar)			
Fluid temperature °C	5 (41°F) to 60 (140°F)			
Ambient temperature °C	-10 (14°F) to 60 (140°F) (no freezing)			
Ambient humidity %RH	85 or	·less		
Port size R	1/8	1/4		
Weight g	4.5	5		
Cylinder bore size mm	ø20 to ø50	ø32 to ø75		
Dial value (needle position)	9			
Noise reduction effect (*2) dB [A]	23 or more	28 or more		
Flow rate (*1) {/min(ANR)	370	660		
Effective cross-sectional area mm²	5.6	9.9		

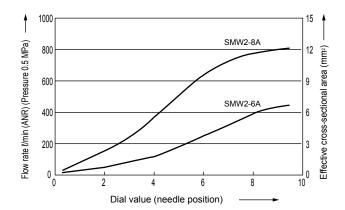
<sup>\*1:</sup> Flow rate is the atmospheric pressure conversion at 0.5 MPa.

#### How to order

SMW2 6A

Code	Description	
A Port siz	е	
6A	R1/8	
8A	R1/4	

### Flow characteristics



DesicDry HiPolymDry

MainFiltr Dischrg etc

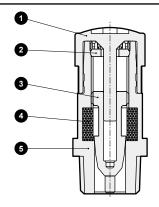
Ending

<sup>\*2:</sup> Noise reduction effect at maximum flow rate is shown.

# SMW2 Series

## Internal structure/dimensions/precautions

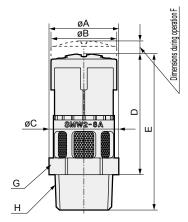
## Internal structure and parts list



No.	Part name	Material
1	Knob	Polybutylene terephthalate
2	Guide ring	Polyamide
3	Needle	Polyamide
4	Element	PP sintered resin
5	Body	Polyamide

#### **Dimensions**

CAD



Code Model No.	Α	В	С	D	E	F	G Hexagon	H Port size
SMW2-6A	13.5	14.9	13.8	27.4	35.4	2.9	12	R1/8
SMW2-8A	15.8						14	R1/4

# Usage methods

- The needle lock is released when the knob is pulled, and is locked when pressed.
- Pull the knob and release the lock before adjusting the flow rate.
  - The knob opens when turned to the right and closes when turned to the left.
- Return the knob to the closed state and gradually open it to adjust speed.
- After adjusting speed, press the knob and confirm that the needle is locked.

# Open Closed Knob PULL: (adjustment) PUSH: (lock) Exhaust window When piping, tighten with this hexagon face. Do not tighten by holding the knob. (The figure shows SMW2-6A)

# ▲Safety precautions

# Design/selection

- This valve cannot be used as a stop valve that requires no leakage.
   Slight leakage is allowed for in this product's specifications.
- Depending on air quality (dew point), the exhaust port could freeze due to adiabatic expansion.

#### Mounting, installation and adjustment

- The needle is designed to open and close by turning lightly by hand.Turning the needle too far when fully opened or closed could damage internal parts.
- Return the knob to the closed state and gradually open it to adjust speed. If the needle is opened, the actuator could suddenly and dangerously pop out.

The tightening torque for the port thread is shown in Table 1. Because screws loosen easily under high temperatures, mount with the upper torque limit (1.0 N·m) when the ambient temperature is 40°C or more.

Model No.	Tightening torque (N⋅m)
SMW2-6A	0.5 to 1.0
SMW2-8A	0.5 to 1.0

Table 1 Recommended tightening torque

- When piping, use a tool and tighten with the hexagon face below the exhaust window. Do not tighten or remove pipes with the knob. Internal damage could result.
- Sealant is not applied on thread part. If used in this state, screws do not loosen, but some leakage could result. When using in low speed range, wrap sealing tape around the joint.

F.R.L. F.R.

F (Filtr)

R (Reg)
L (Lub)
Drain
Separ

Press SW
Res press
exh valve
SlowStart
Anti-bac/Bac-

remove Filt
Film
Resist FR
Oil-ProhR

Med Press FR No Cu/ PTFE FRL Outdrs FRL Adapter Joiner

Press Gauge CompFRL

LgFRL PrecsR

VacF/R

Clean FR ElecPneuR

AirBoost

Speed Ctrl
Silncr

CheckV/ other Fit/Tube

Nozzle

Air Unit

PrecsCompn Electro

Press SW ContactSW

AirSens
PresSW
Cool
Air Flo

Sens/Ctrl WaterRtSens TotAirSys

TotAirSys (Total Air) TotAirSys (Gamma) Gas generator

RefrDry DesicDry

HiPolymDry MainFiltr

Dischrg etc

Ending

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